DART AEROSPACE LTD		Work Order:	18869
Description: Custom W/O Brackets Modification		Part Number:	D3121-041/-043/ -045/-046
Dwg: D3121 Rev. B pages 1, 4, 5, 6		Qty:	1
			Page 1 of 2

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler		03.02.27	1
2	PK ST	**Pick:** Qty Part Number Description Batch 5 B32-23001-11 Bracket M10536-17 2 B32-23001-13 Bracket M10536-17 2 B32-23001-15 Bracket M10536-17 1 B32-23001-16 Bracket M10536-17 12 15 D3121-17 Washer M10536-17 12 15 D3121-19 Bearing B17458 12 15 MS24694S50 Screw B11735		03/07/09	1
3	MV	Machine B32-23001-11 into D3121-11 per Dwg D3121 page 4. Remove Premier ID and scribe with Dart P/N and B/N. Deburr edges		03/07/09	1
4	QC2	Inspect parts as they come off the CNC machine		03/07/09	1
5	QC8	Second check		03/07/09	1
6	MV	Machine B32-23001-13 into D3121-13 per Dwg D3121 page 5. Remove Premier ID and scribe with Dart P/N and B/N. Deburr edges		03/07/09	1
7	QC2	Inspect parts as they come off the CNC machine		03/07/09	1
8	QC8	Second check		03/07/09	1
9	MV	Machine B32-23001-15 into D3121-15 per Dwg D3121 page 6. Remove Premier ID and scribe with Dart P/N and B/N. Deburr edges		03/07/09	1
10	QC2	Inspect parts as they come off the CNC machine		03/07/09	1
11	QC8	Second check		03/07/09	1
12	MV	Machine B32-23001-16 into D3121-16 per Dwg D3121 page 6. Remove Premier ID and scribe with Dart P/N and B/N. Deburr edges		03/07/09	1
13	QC2	Inspect parts as they come off the CNC machine		03/07/09	1
14	QC8	Second check		03/07/09	1
15	MV	Assemble D3121-11 per Dwg D3121 page 1		03/07/09	1
16	QC5	Inspect D3121-11 work to step 15		03.07.09	1